

AMERICANA

Elements for Life Outside™



www.AMERICANA.com

Who we are

Americana is a family-owned company making high-quality recreational amenities for communities across the country. Our products are American-made and engineered to meet the demands of outdoor living. From shelters and seating to sports equipment, Americana offers architects, general contractors and other clients a full range of beautiful and fully customizable furnishings to create a complete outdoor environment that helps communities work, play and live better.

Pillars of Distinction



Engineering for Outdoor Living

We build products for every climate, every terrain and every purpose to meet the demands of outdoor living.



Shaping an Entire Outdoor Experience

From shelters and seating to sports equipment, Americana creates complete outdoor environments that help communities work, play, and live better.



Providing Service that Comes Naturally

At Americana everyone is family and our clients are friends. When you care about the people around you and love what you do, great and knowledgeable service just comes naturally.





HIP ROOF STRUCTURES NAVAJO SERIES MOJAVE SERIES





GABLE ROOF STRUCTURES
ILLINI SERIES
MERAMEC SERIES
COLONIAL SERIES





GAZEBOS APACHE SERIES AZTEC SERIES





SMALL SHADE STRUCTURES CHEROKEE SERIES





SUNSHADE STRUCTURES LATTICE PERGOLA SERIES STAMPED PERGOLA SERIES SHADE SAIL SERIES





WALKWAYS & ENTRANCES
WALKWAYS
ENTRYWAY COVERS





SPORTS STRUCTURES
SHAWNEE SERIES





INFORMATION
SITE FURNISHINGS
SUPPORT & WARRANTY
OPTIONS & ACCESSORIES
FRAME STYLE & FINISHES
COLOR OPTIONS



NAVAJO & MOJAVE PRODUCT FEATURES

Sizes: 12x12' minimum, extended sizes up to 40x60'

Roof Pitch: Standard 4/12 Optional Roof Pitch: 6/12

Structure: Four sided pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Standard extruded aluminum on Navajo models, Mojave models are gutterless

Roof: Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

Optional Roof Panels: 36" galvalume "R" panel, 8" aluminum flat panel, 3" sandwich panel, tongue & groove wood

Add-On Accessories: Cupola, double tier roof, dutch hip roof, aluminum railing





BEST SELLER





ILLINI PRODUCT FEATURES

Sizes: Ranging from 6-50' wide and 12-84' long

Roof Pitch: Standard 4/12

Optional Roof Pitch: 1/12 - 12/12

Structure: Pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Standard extruded aluminum (wood roof excluded)

Roof: Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

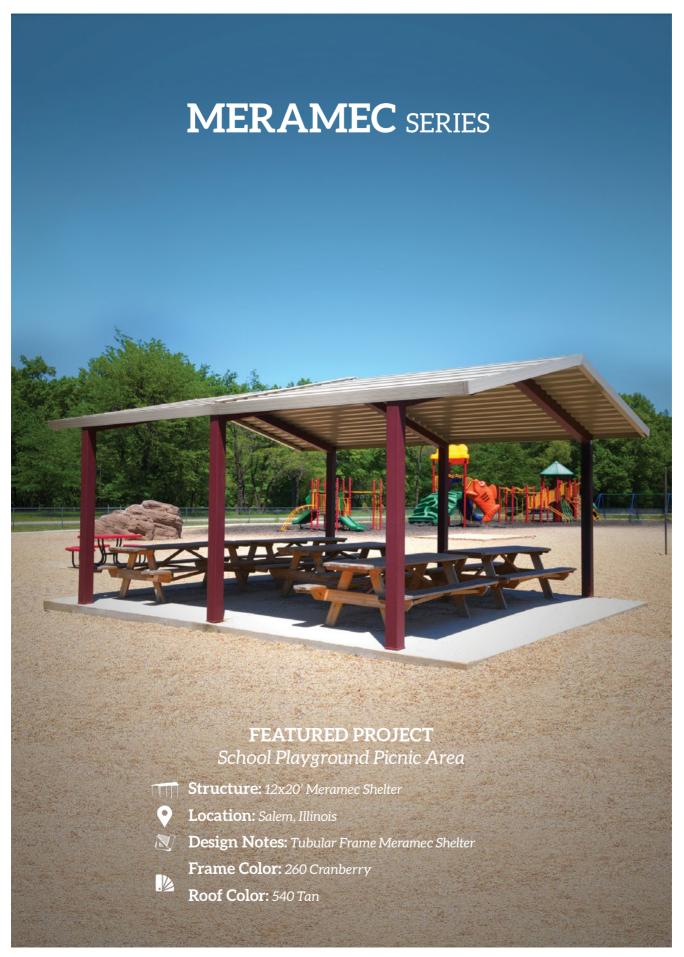
Optional Roof Panels: 36" galvalume "R" panel, 8" aluminum flat panel, 3" sandwich panel, tongue & groove wood

Add-On Accessories: Aluminum railing









MERAMEC PRODUCT FEATURES

Sizes: Ranging from 20-41' wide and 20-54' long

Roof Pitch: Standard 3/12

Structure: Pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Standard extruded aluminum (wood roof excluded)

Roof: Structural, interlocking panels for superior strength with less supports

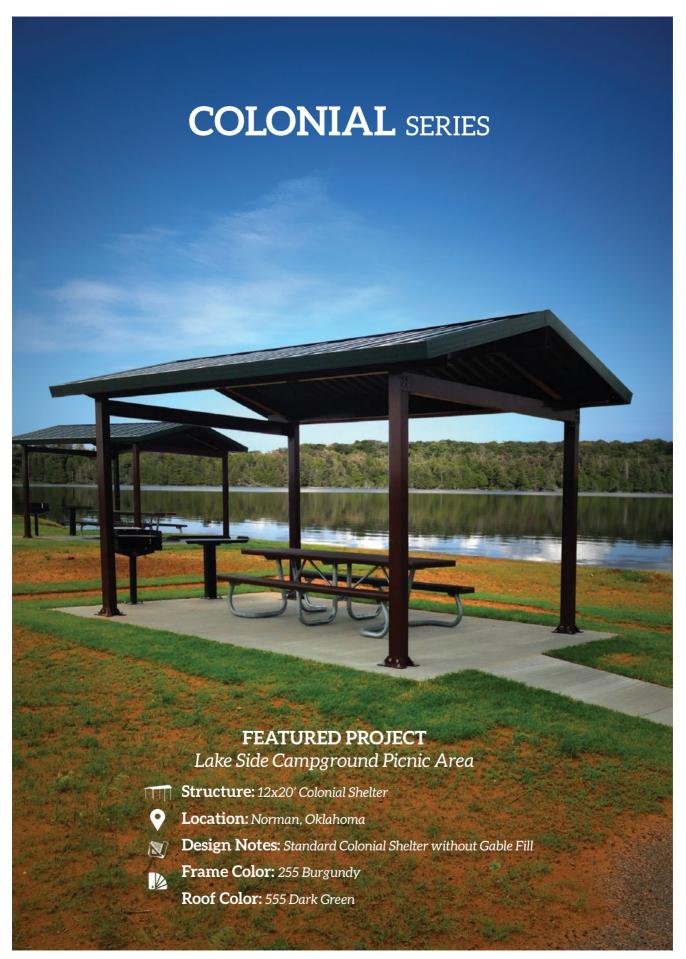
Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume **Optional Roof Panels:** 3" sandwich panel, tongue & groove wood with shingles

Add-On Accessories: Aluminum railing









COLONIAL PRODUCT FEATURES

Sizes: Ranging from 12-22' wide and 20-40' long

Roof Pitch: Standard 3/12

Structure: Pre-fabricated, powder coated aluminum components

Frame: Tubular aluminum

Gutters: Extruded aluminum, purlins and ridge beams are standard

Roof: Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

Optional Roof Panels: 8" aluminum flat panel, 3" sandwich panel

Gable Fill: Aluminum gable fill kit is included **Add-On Accessories:** Aluminum railing









APACHE PRODUCT FEATURES

Sizes: 16-44' diameter Roof Pitch: Standard 3/12 Optional Roof Pitch: 4/12 - 8/12

Structure: Hexagonal design, pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Extruded aluminum gutters sent on standard models & most roof options **Roof:** Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

Optional Roof Panels: 36" galvalume "R" panel, 8" aluminum flat panel, 3" sandwich panel, 18" wide standing

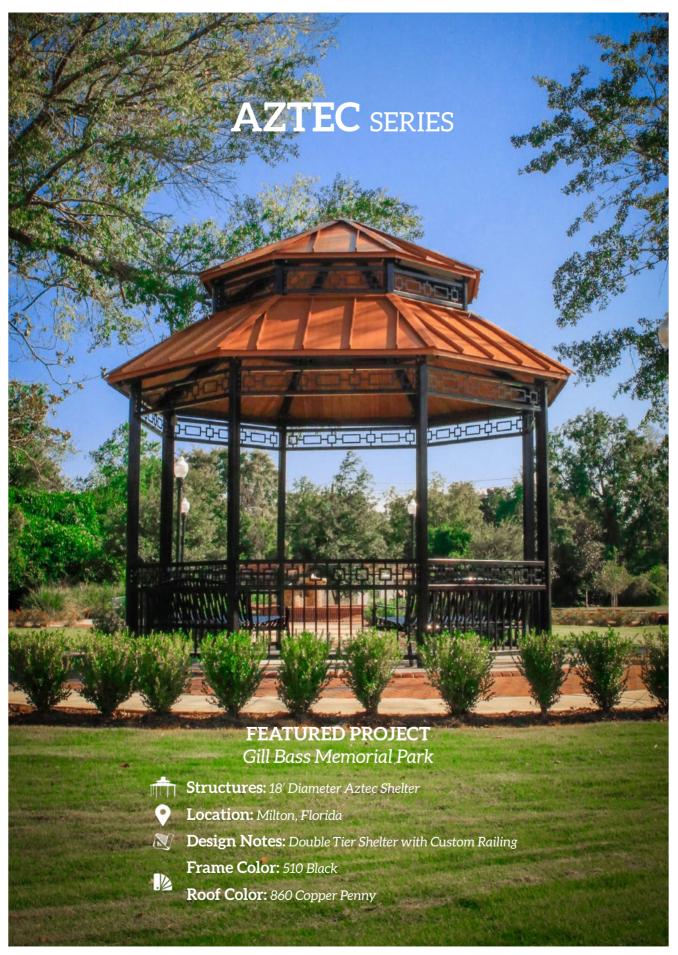
seam panel, and tongue & groove wood with shingles

Add-On Accessories: Cupola, double tier roof, aluminum railing, benches









AZTEC PRODUCT FEATURES

Sizes: 16-54' diameter Roof Pitch: Standard 3/12 Optional Roof Pitch: 4/12 - 8/12

Structure: Octagonal design, pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Extruded aluminum gutters sent on standard models & most roof options **Roof:** Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

Optional Roof Panels: 36" galvalume "R" panel, 8" aluminum flat panel, 3" sandwich panel, 18" wide standing

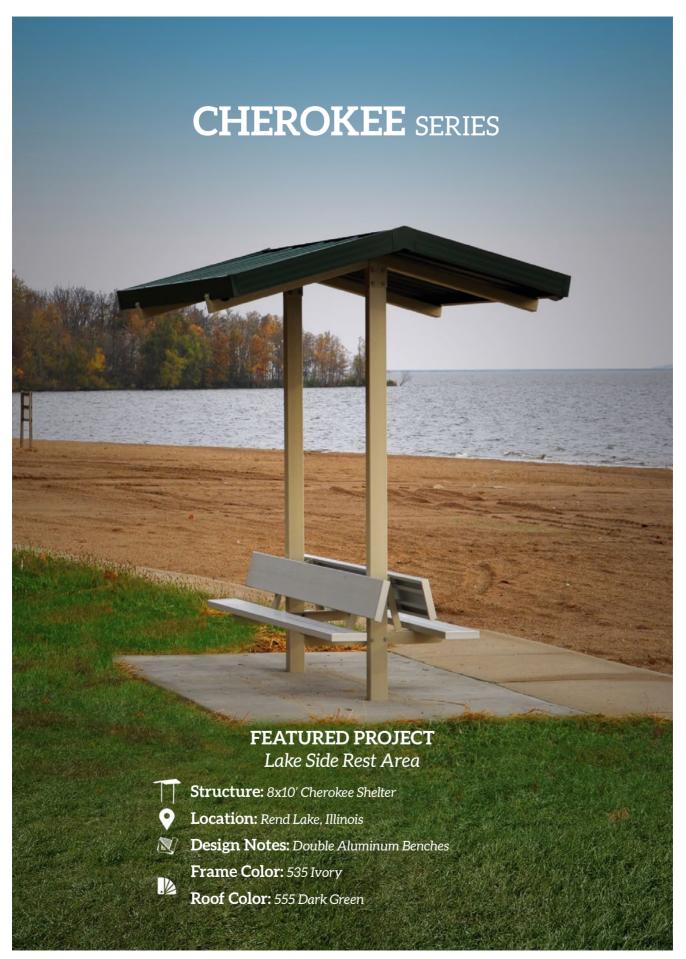
seam panel, and tongue & groove wood with shingles

Add-On Accessories: Cupola, double & triple tier roof, aluminum railing, benches









CHEROKEE PRODUCT FEATURES

Sizes: Ranging from 8-12' wide and 8-12' long

Roof Pitch: Standard 3/12

Structure: Pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Extruded aluminum gutters sent on standard models & most roof options **Roof:** Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

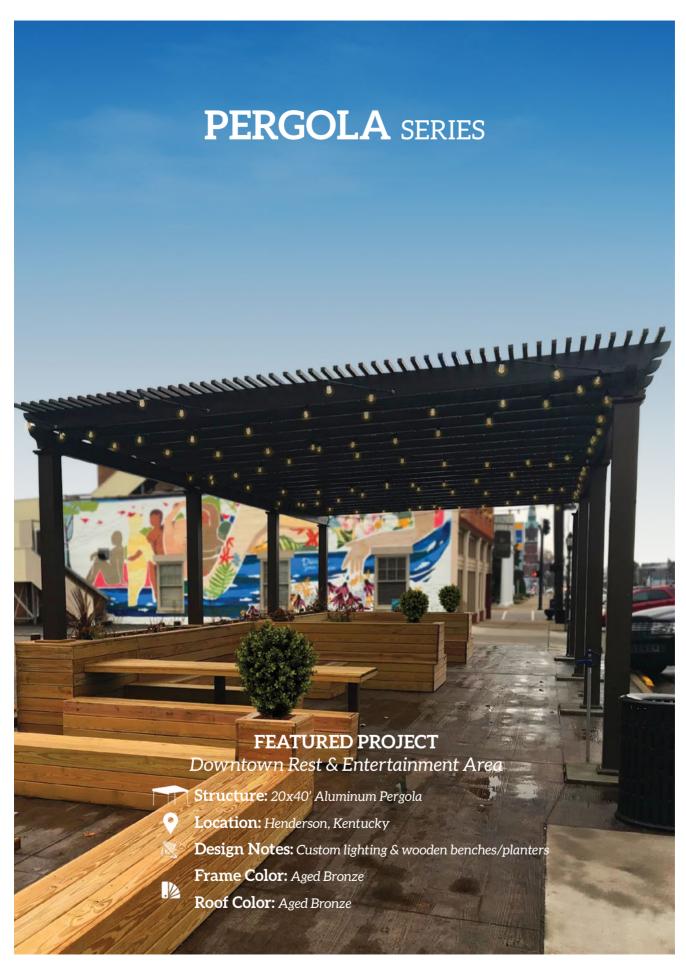
Optional Roof Panels: 36" galvalume "R" panel, 8" aluminum flat panel, 18" wide standing seam panel

Add-On Accessories: Bulletin boards, bench, table & bench, double bench









LATTICE PERGOLA PRODUCT FEATURES

Sizes: Custom designed to fit your application

Structure: Pre-fabricated, powder coated aluminum components

Frame: Tubular

Header Options: Curved/straight steel, extruded aluminum, or 3x8" wood grain embossed aluminum

Roof Options: Wood grain embossed aluminum, round extruded aluminum tubes

Add-On Accessories: Fabric drape, roll up curtains









STAMPED PERGOLA PRODUCT FEATURES

Sizes: Custom designed to fit your application

Structure: Pre-fabricated, powder coated aluminum or steel components

Frame: Tubular

Header Options: Curved/straight steel, extruded aluminum, or 3x8" wood grain embossed aluminum

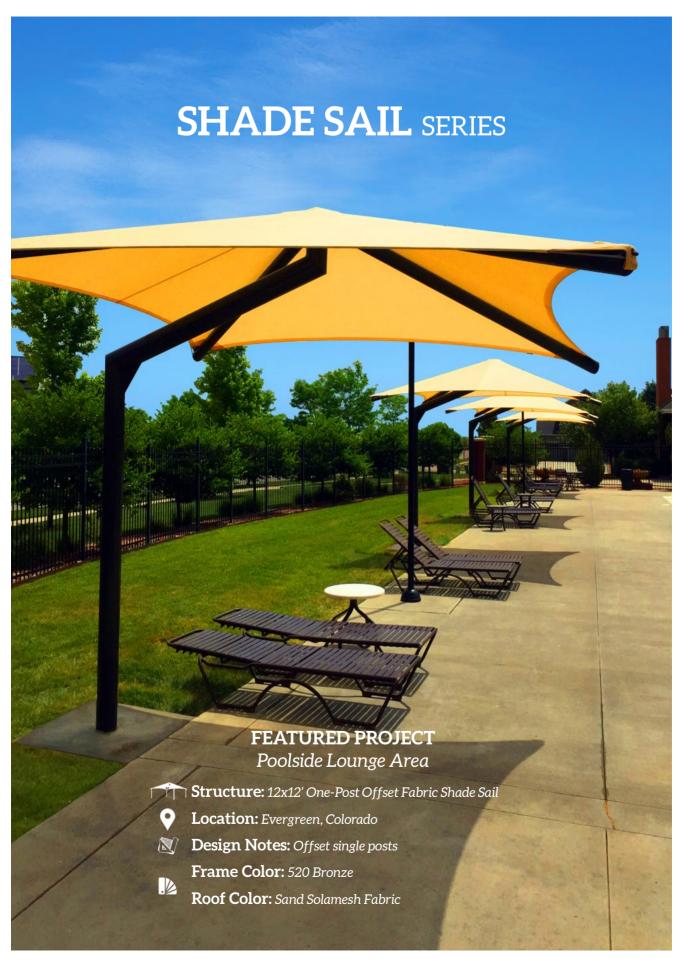
Roof Options: Stamped aluminum panels (multiple designs available)

Add-On Accessories: Fabric drape, roll up curtains









SHADE SAIL PRODUCT FEATURES

Sizes: Multiple models & sizes

Structure: Pre-fabricated, powder coated steel frame

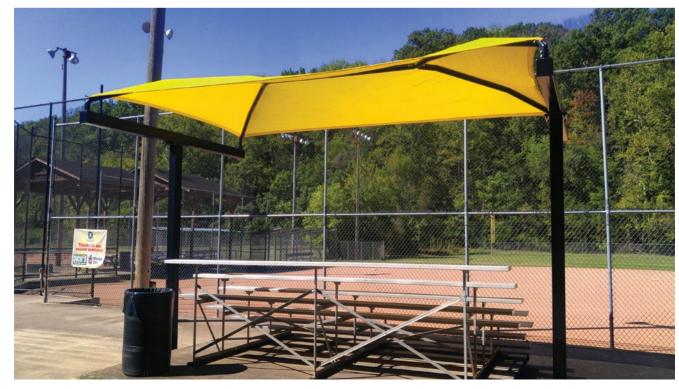
Frame: Tubular

Fabric: Maintenance free high strength 100% HDPE round yarn

Fabric Top: Designed to withstand high winds **Optional Roof Options:** 10 vibrant colors available









WALKWAY PRODUCT FEATURES

Sizes: Ranging from 6-50' wide and 10-80' long **Roof Pitch:** Varies depending on structure needs

Structure: Pre-fabricated, powder coated steel frame with surface mount brackets

Frame: Tubular

Gutters: Standard extruded aluminum

Roof: Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

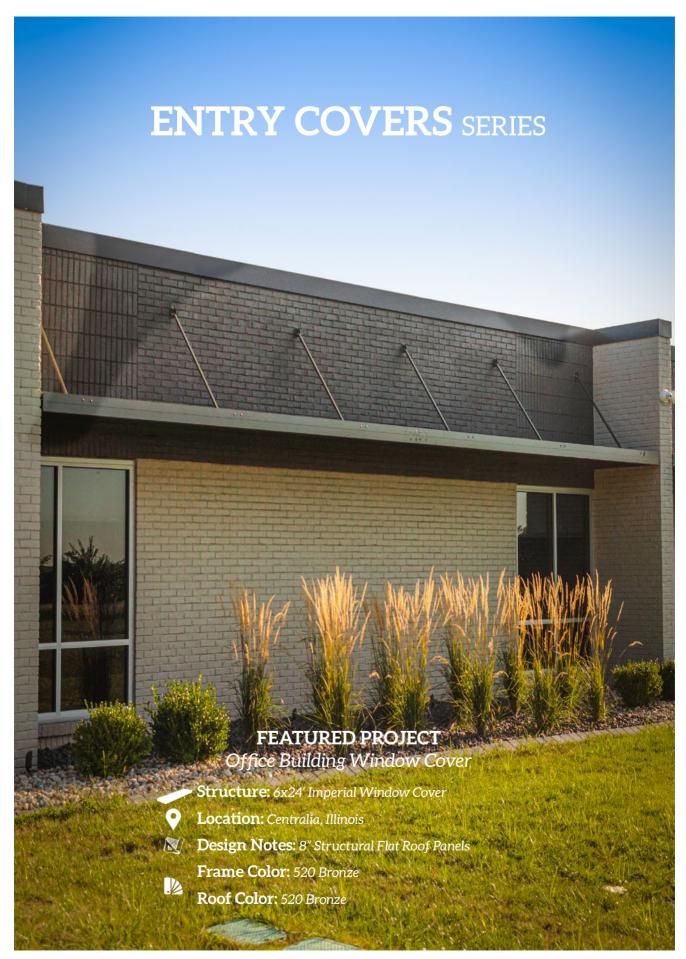
Optional Roof Panels: 36" galvalume "R" panel, 6" extruded aluminum flat panel, 8" aluminum flat panel

Add-On Accessories: Aluminum railing









ENTRY COVER PRODUCT FEATURES

Sizes: Ranging from 4-10' projection and 4-25' long

Structure: Pre-fabricated, powder coated aluminum components **Gutters:** Standard extruded aluminum, 8" or 6" fascia with 4" gutter

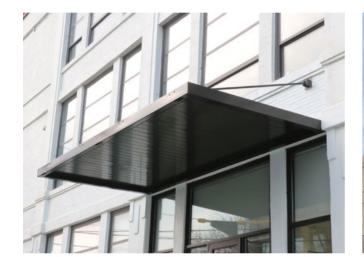
Roof: Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume

Optional Roof Panels: 36" galvalume "R" panel, 6" extruded aluminum flat panel, 8" aluminum flat panel

Supports: Overhead braces or post models depending on needs or building structure

Add-On Accessories: Extended gutter, crown molding









SPORTS STRUCTURES PRODUCT FEATURES

Sizes: Varies depending on application and structure needs **Structure:** Pre-fabricated, powder coated steel frame

Frame: Tubular

Gutters: Extruded aluminum gutters sent on standard model & most roof options **Roof:** Structural, interlocking panels for superior strength with less supports

Standard Roof Panels: 24" wide "W" design in high strength aluminum or galvalume **Optional Roof Panels:** 36" galvalume "R" panel, 8" aluminum flat panel, 3" sandwich panel,

tongue and groove wood with shingles

Add-On Accessories: Extruded aluminum benches/bleachers









Sales & Installation Support

Design and engineering support and documentation to satisfy local requirements: Heavy Snow, Seismic, High Winds, Hail, Custom Designs & Sizes.

Average standard lead times are 6-8 weeks from receipt of approved order. Lead times may vary on design criteria.

Installation and sales support available M-F (8am-5pm) central standard time.

Since Americana is a custom manufacturer, non-standard items are routinely fabricated with no delays. Minimal extra charges may be incurred for engineering.

Warranty Terms

Lifetime Limited Warranty

Lifetime Limited Warranty on aluminum against material failure and corrosion.

25 Year Limited Warranty

25 Year Limited Warranty on steel against material failure and defects.

10 Year Limited Warranty

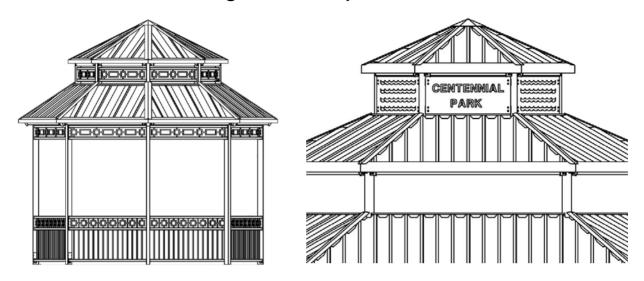
10 Year Limited Warranty on Solamesh Fabrics

10 Year Limited Warranty on all powder coat finishes (200, 500 and 800 series). With the use of Americana's 500 Series Anti-graffiti powder coat finish is guaranteed to allow removal of graffiti with virtually no change to the finish.

Americana will not be responsible for damages caused by others, building settlement, corrosion by moisture, chemical and pollution, or acts of God. Damage caused by vandalism, abnormal use, lack of maintenance, or incorrect installation will not be covered.

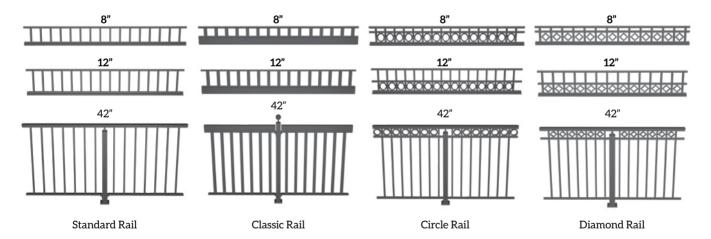
Options & Accessories

Custom Railing & Clerestory Decorative Panels



Railing & Clerestory Panels can be customized to fit almost any application, with endless design possibilities. Perfect for displaying logos, affiliations, sponsors, or location information.

Aluminum Railing Options



Cupola Options



Frame & Post Style



Frame Finishes

Standard: Super durable frame finishes:

The anti-graffiti, super durable polyester TGIC finish, is a powder that is applied 6-9 mils thick then cured at 400 degrees until fused into a smooth glossy permeate coating. This coating meets AAMA 2604-2 specifications and has a much longer life expectancy than the industries standard TGIC. This anti-graffiti coating provides an outstanding finish.

The smooth glossy surface can withstand numerous cleanups with the use of our proprietary chemical cleaner without altering the finish. Paint and marker can be removed completely with only a slight reduction in gloss.

The architectural matte, super durable polyester TGIC finish, is a powder that is applied 6-9 mils thick then cured at 400 degrees into a smooth matte permeate coating. This coating meets AAMA 2604-2 specifications and has a much longer life expectancy than the industries standard TGIC.

Premium Frame Finish (up charge)

A 2-3 mil thick zinc rich primer is applied prior to a final standard color coat. This premium finish enhances the ability of your structure to combat even the harshest environments and has withstood over 10,000 hours in our salt/fog test chamber. This primer prevents rust from forming and spreading in the event of nicks and scratches in the color coat, providing the ultimate in prefinished steel structure coatings.

Standard Frame Finish Premium Frame Finish (up charge) SUPER DURABLE POWDER COAT (6-9 MILS THICK) CHEMICALLY PRE-TREATED ALUMINUM OR GALVANIZED STEEL SHOT BLASTED STEEL

Frame & Fabric Colors

Super Durable Frame Color Options



Super Durable & Anti Graffiti Frame Color Options



Fabric Shelter Color Options



SolaMesh[™], an industry leading performance fabric for shade sails, shade and fabric structures, awnings and other applications, is an exclusive new offering. Made from highly stable and color fast HDPE monofilament and tape. It provides best-in-class strength, value, and longevity.

Roof Panel Colors & Options

6" Aluminum Extruded Flat Panel



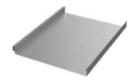
Coverage Width - 6" Minimum Slope - 1/2:12 Thickness - .065" Finish - Smooth Gloss Finish Coatings - Super Durable Polyester Rib Spacing - N/A Rib Height - 2-7/8"

Compatible only with Walkways & Entry Covers



Powder coat finish available in all frame colors. Full RAL color palette available at additional cost.

18" Galvalume® 24 Gauge Standing Seam Panel



Coverage Width - 18" Minimum Slope - 1/2:12 Gauge - 24 Finish - Smooth Coatings - Siliconized Polyester Rib Spacing - N/A Rib Height - 1-3/4"

Compatible with all model shelters except for Meramec, Colonial, & Pergola



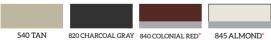
Colors containing asterisks have a wash coat bottom side

24" Galvalume® 24 Gauge Structural "W" Panel



Coverage Width - 24" Minimum Slope - 1/2:12 Gauge - 24 Finish - Smooth Coatings - Siliconized Polyester Rib Spacing - 8" on center Rib Height - 2:1/2"

Compatible with all model shelters except for Colonial & Pergola



Colors containing asterisks have a wash coat bottom side

8" Aluminum Structural Flat Panel (Matte Finish)



Coverage Width - 8"
Minimum Slope - 1/2:12
Thickness - .024", .032", & .040"
Finish - Smooth Matte Finish
Coatings - DuraCoat XT40 Ceranamel
Rib Spacing - N/A
Rib Height - 2-5/8"

Compatible with all model shelters except for Meramec & Pergola



24" Aluminum Structural "W" Panel



Coverage Width - 24"
Minimum Slope - 1/2:12
Thickness - .038" & .024" (560 Anodized Only)
Finish - Stucco Embossed
Coatings - DuraCoat XT40 Ceranamel
Rib Spacing - 8" on center
Rib Height - 2-1/2"

Compatible with all model shelters except for Pergola



36" Galvalume® 26 Gauge "R" Panel



Minimum Slope - 1/2:12 Gauge - 26 Finish - Smooth Coatings - Siliconized Polyester Rib Spacing - 12" on center Rib Height - 1-1/4"

Coverage Width - 36'

Compatible with all model shelters except for Meramec, Colonial & Pergola



Additional Roof Options





using the 18" standing seem panel.



PO Box 1290, Salem IL 62881 1-800-851-0865, Fax: 1-618-548-2890 Sales@Americana.com www.Americana.com

